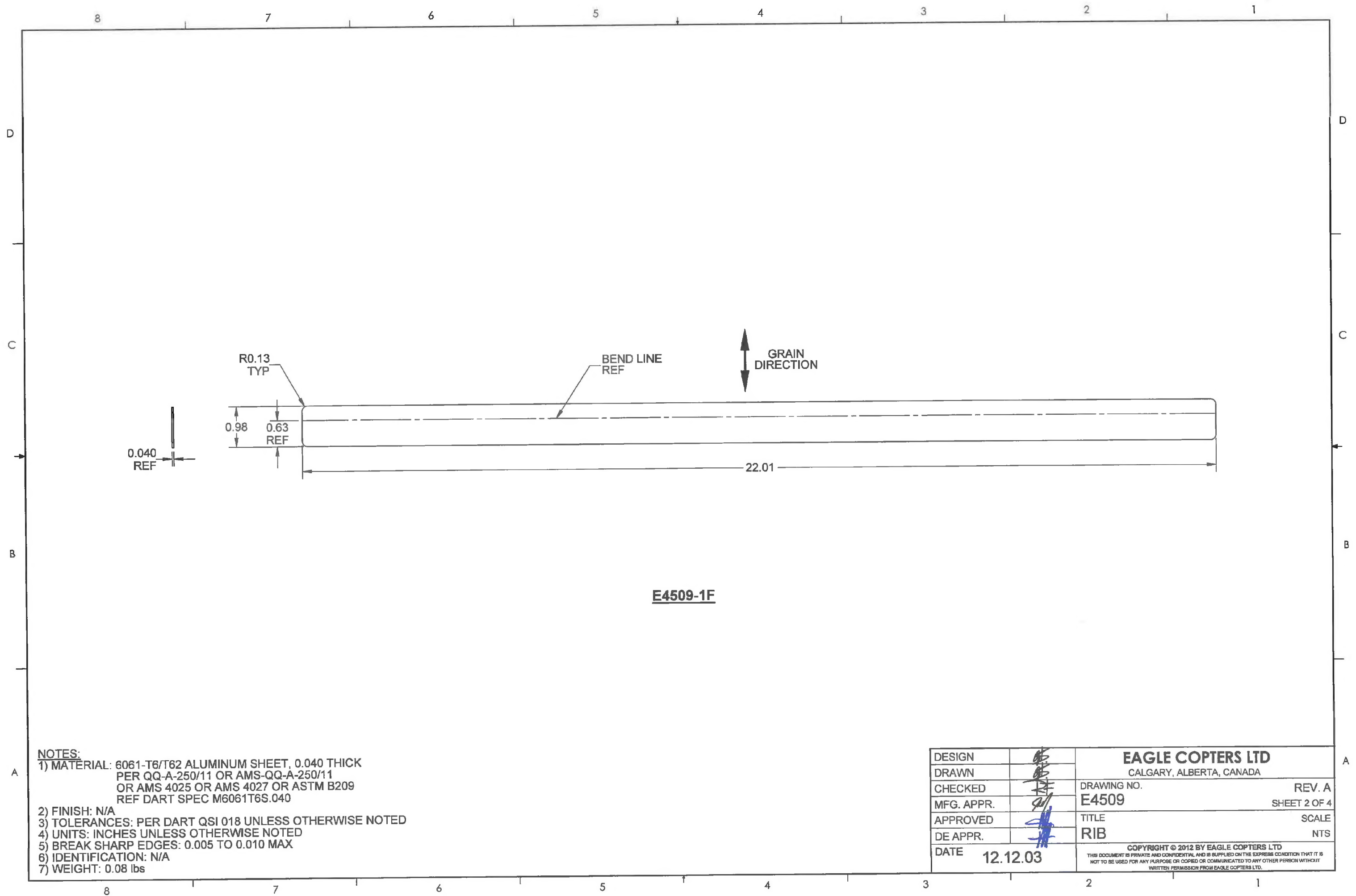


E4509-1 AFT RIB

NOTES:

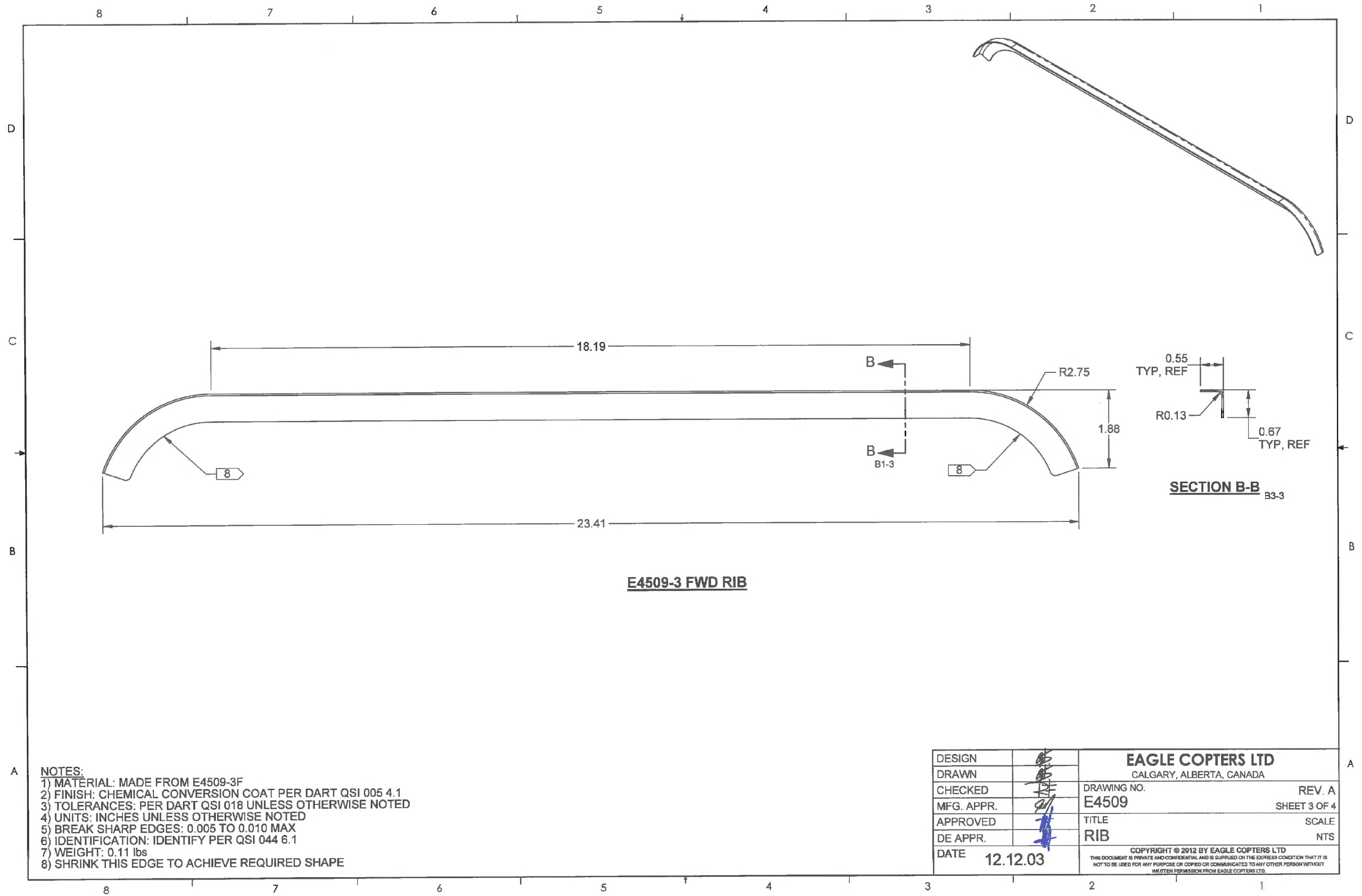
- 1) MATERIAL: MADE FROM E4509-1F
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.08 lbs
- 8) SHRINK THIS EDGE TO ACHIEVE REQUIRED SHAPE

A	NEW ISSUE		12.12.03	
REV.	DESCRIPTION		BY	DATE
DESIGN		EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA		
DRAWN				
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		E4509	SHEET 1 OF 4	
APPROVED		TITLE	SCALE	
DE APPR.	RIB	NTS		
DATE	12.12.03	COPYRIGHT © 2012 BY EAGLE COPTERS LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS LTD.		









- NOTES:
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.040 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S.040
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.08 lbs

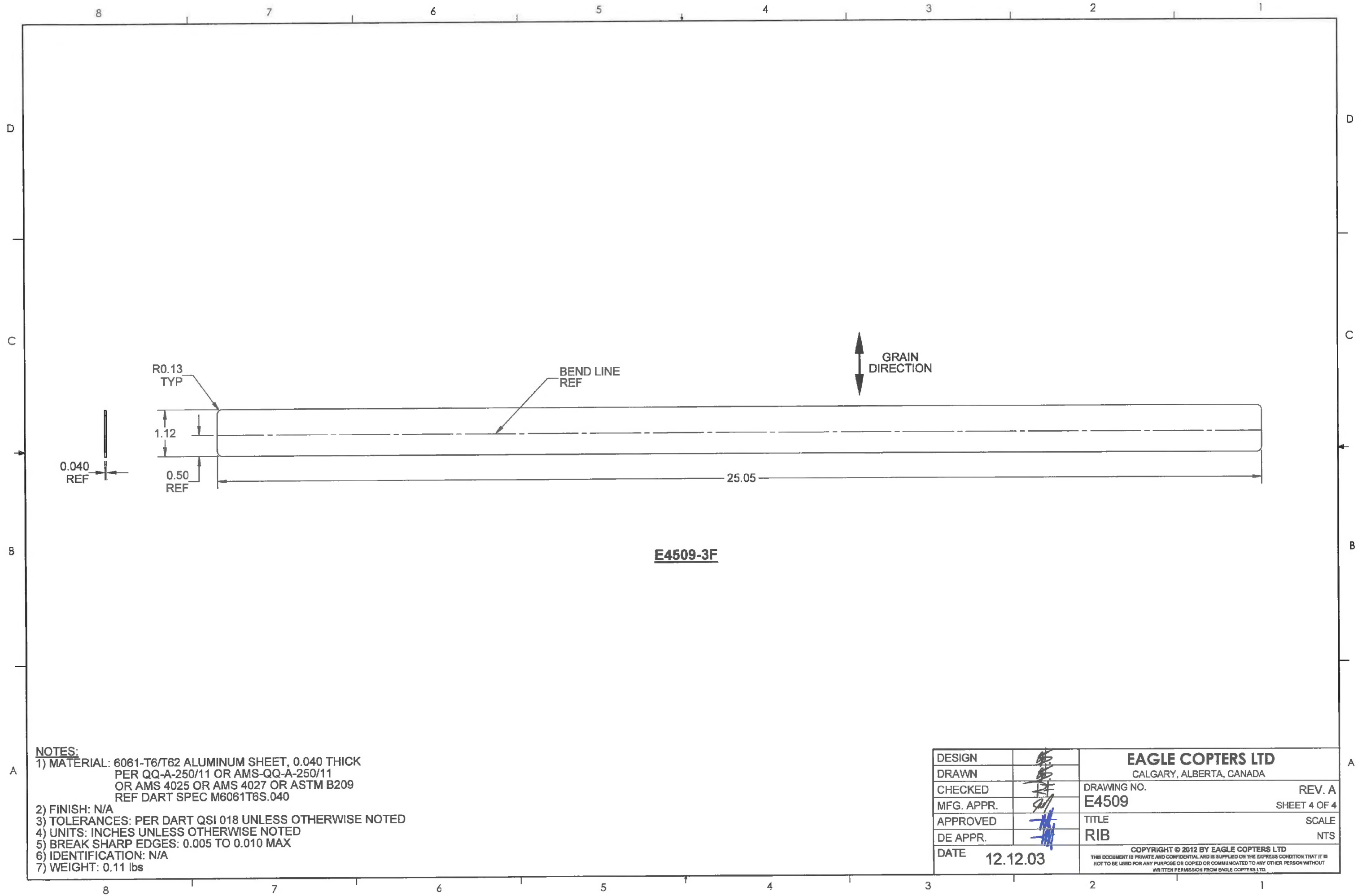
DESIGN		EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		E4509	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DE APPR.		RIB	NTS
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E4509-3 FWD RIB

- NOTES:
- 1) MATERIAL: MADE FROM E4509-3F
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 0.11 lbs
 - 8) SHRINK THIS EDGE TO ACHIEVE REQUIRED SHAPE

DESIGN		EAGLE COPTERS LTD	
DRAWN		CALGARY, ALBERTA, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		E4509	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		RIB	NTS
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E4509-3F

- NOTES:**
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.040 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S.040
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.11 lbs

DESIGN		EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		E4509	SHEET 4 OF 4
APPROVED		TITLE	SCALE
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